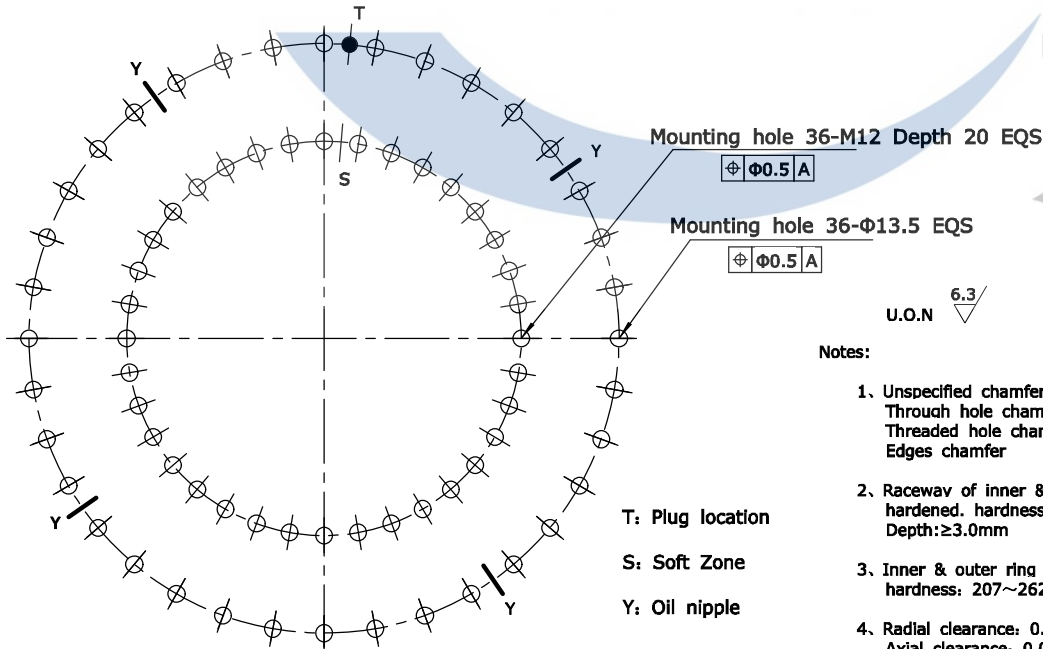
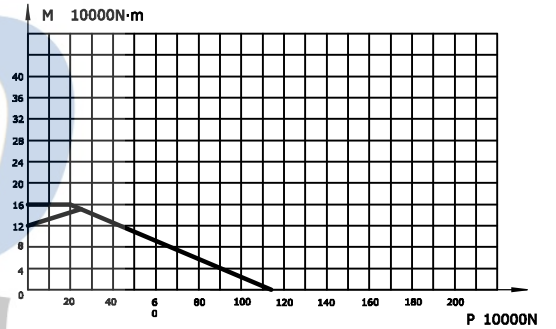
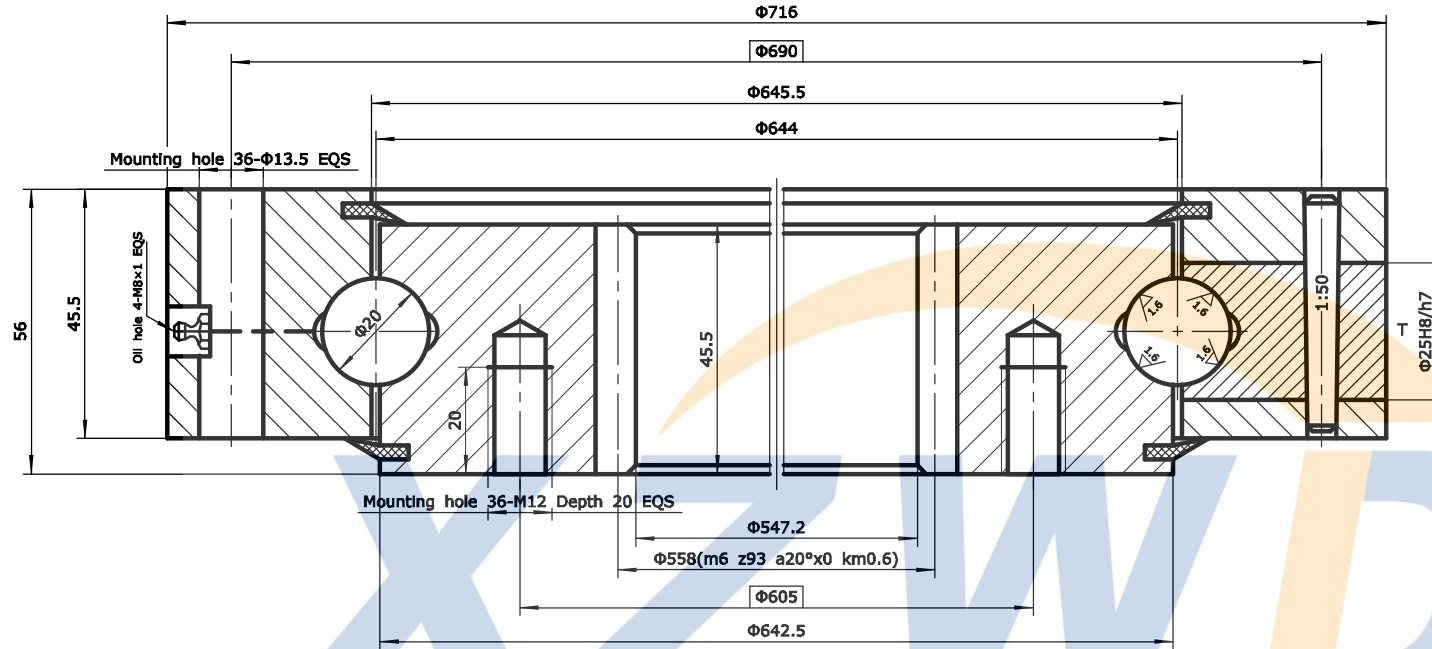



Module	m	6
Teeth no.	z	93
Teeth pressure angle	$\alpha$	20°
Modification coefficients	x	0
Reduction coefficients	km	0.6
Precision(GB10095-88)		10
Average base tangent length and deviation	W	193.80 +0.49 +0.35
Spanned tooth count.	k	11
Base tangent length change tolerances	FW	0.13



Notes:

1. Unspecified chamfer: 1.0×45°  
Through hole chamfer: 1.0×45°  
Threaded hole chamfer: 2.0×45°  
Edges chamfer
2. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
Depth: ≥3.0mm
3. Inner & outer ring quenched & tempered, hardness: 207~262HB
4. Radial clearance: 0.04~0.25 mm  
Axial clearance: 0.04~0.25 mm

T: Plug location  
S: Soft Zone  
Y: Oil nipple

08	HG/T2811	Seals	NBRI-3	W17	2	
07	GB117-76	Pin	CN45	Φ8×40	1	
06		Plug	CN45	Φ25	1	
05	JB/T7940.7	Oil nipple	Component	M8×1	4	
04	GB/T699	Inner ring	50Mn		1	
03	GB/T308-2002	Ball	GCr15	19.844	83±1	
02	HG/T2349	Spacer	Nylon	D20	83±1	
01	GB/T699	Outer ring	50Mn		1	
No.	Standard	Component	Material	Model	Qty	Remark
			Model	WD-062.20.0644	Drawing	Weight 50kg
			Name	Slewing Bearing	Qty	Scale
			Material	50Mn	Total 1 page	the 1st page
Design	Standard	 XUZHOU WANDA SLEWING BEARING CO.,LTD Tel: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com				
Check						
Process	Approve					
Date						