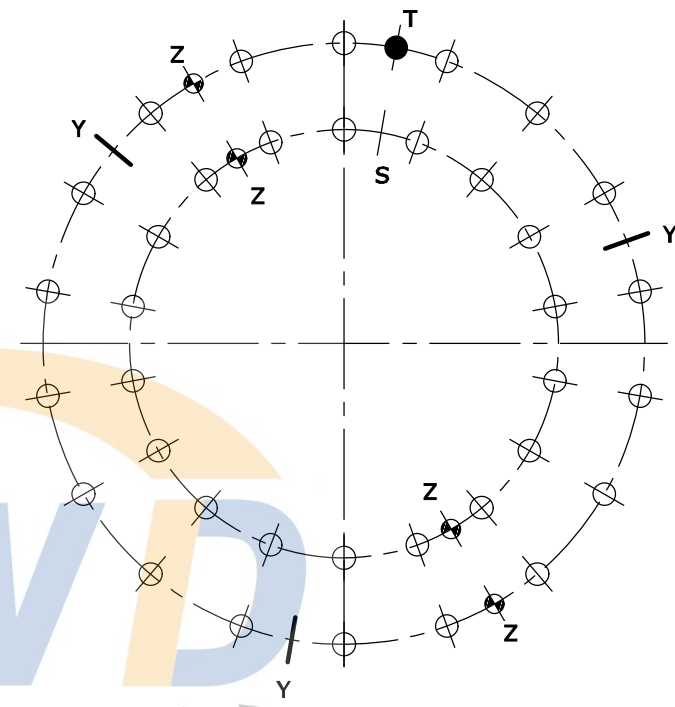
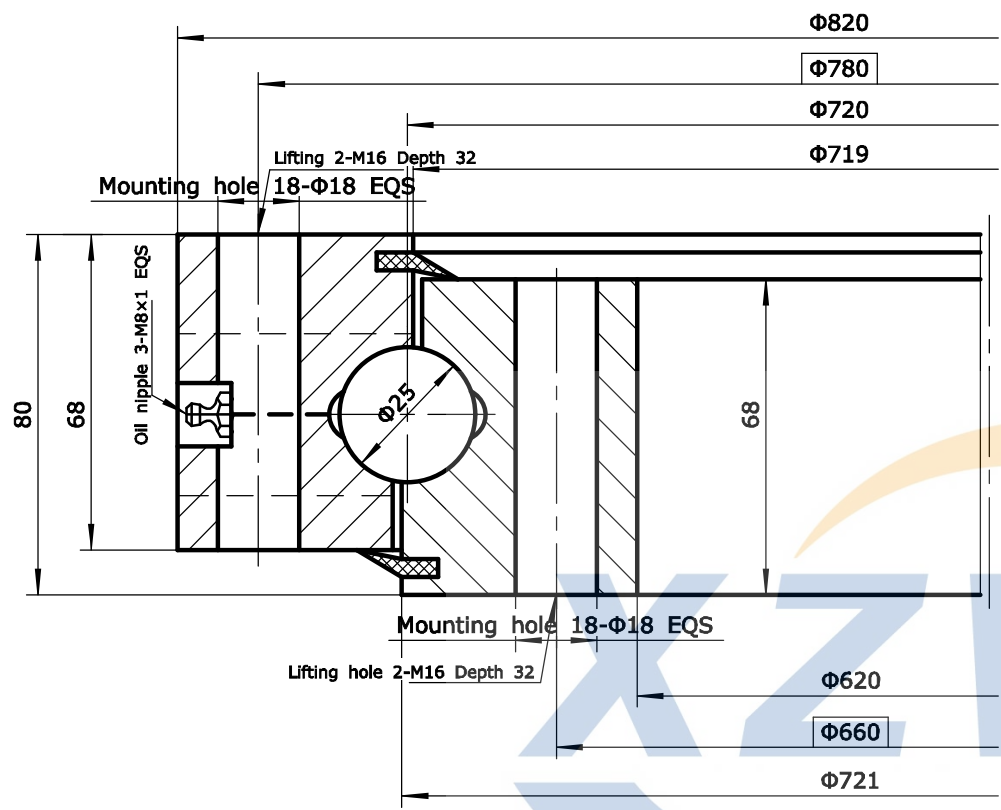


U.O.N 6.3



Notes:  
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC  
 Depth ≥ 3.0mm  
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model					
Module	m		Gear heat treatment requirements	Date		Approve		Name		HSB.25.720		Weight	120kg
Teeth no	z				Qty	Size	Axial clearance	0.06~0.30	Material		50Mn		Scale
Teeth pressure angle	α		Precision(GB10095-88)	Inner ring mounting hole	18	Φ18	Radial clearance	0.06~0.30	Qty		Total 1 page		The 1st page
Modification coefficients	x			Outer ring mounting hole	18	Φ18		Machine tolerances without notes				<b>XUZHOU WANDA SLEWING BEARING CO.,LTD</b> Fax: +86 516 83309366 Fax: +86 516 83915766 <a href="http://www.slew-bearing.com">http://www.slew-bearing.com</a>	
Reduction coefficients	km			Oil hole	3	M8x1		≤200	≤500	≤710	≤1120		
Pitch diameter	d							±0.30	±0.40	±0.50	±0.65		
								≤1600	≤2000	≤2500	≤3150		
								±0.80	±0.95	±1.10	±1.35		
								≤4000	≤5000				
								±1.65	±2.0				
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011					