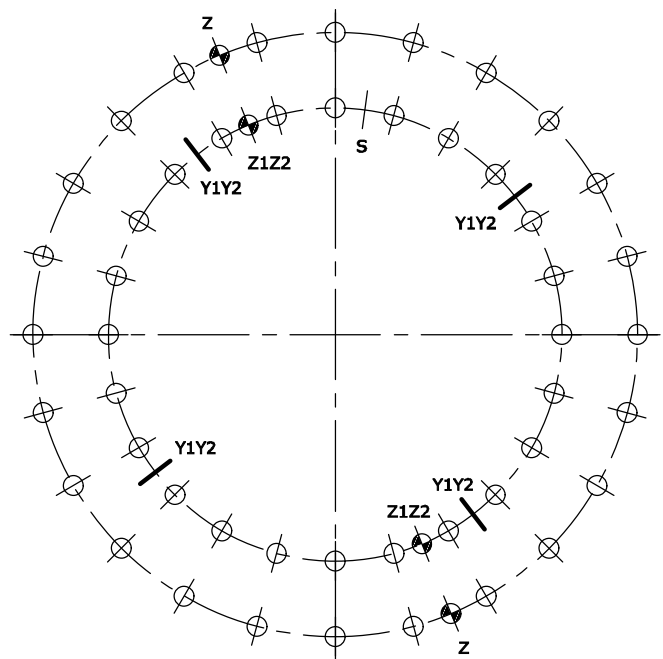
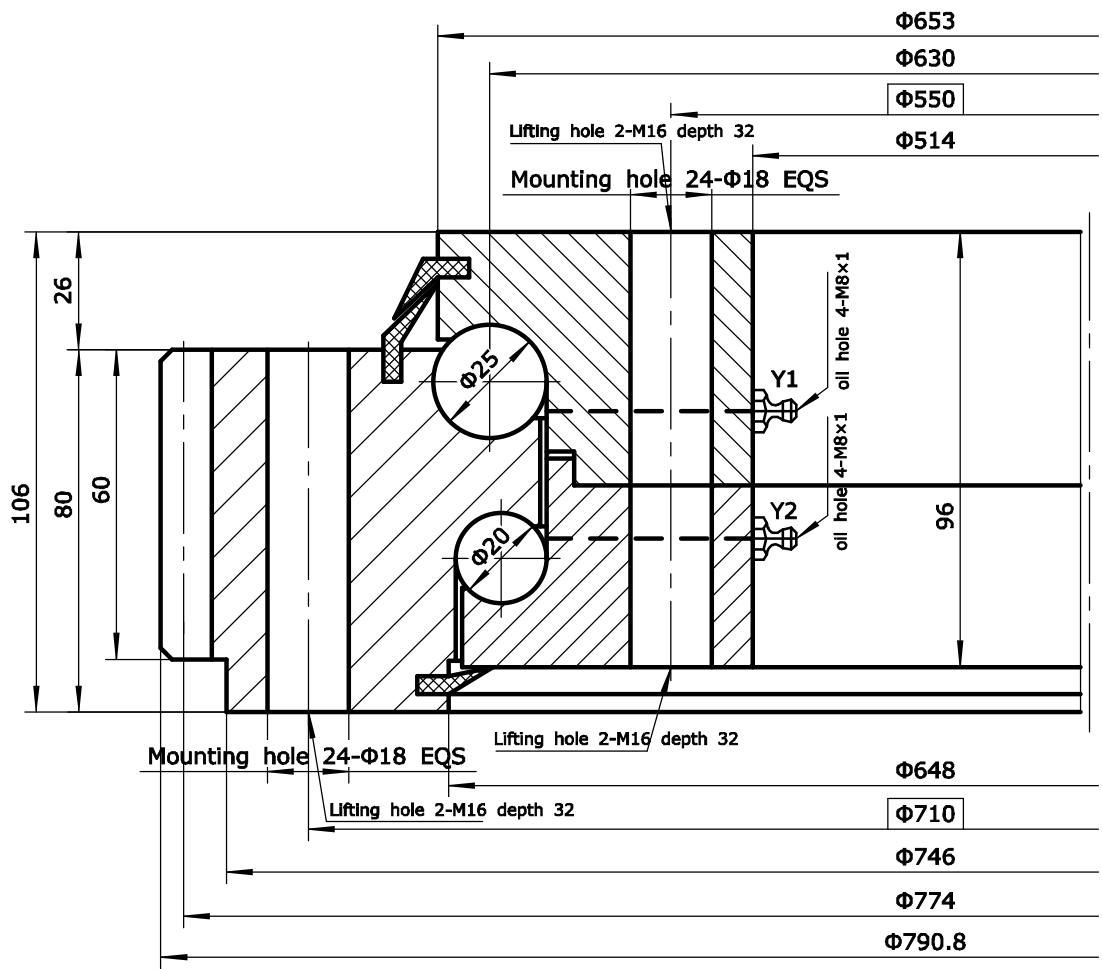



6.3

U.O.N



- Notes:
- 1.Raceway of inner &outer ring induction hardened. hardness: 55~62HRC  
Depth≥3.0mm
  - 2.Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight		
Module	m	6	Gear heat treatment requirements		Date	Approve		021.25.630		130kg		
Teeth no	z	129	HRC		Qty	Size	Axial clearance	0.10~0.20		Scale		
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	24	Φ18	Radial clearance	0.10~0.70		The 1st page	
Modification coefficients	x	+0.5			Outer ring mounting hole	24	Φ18	machine tolerances without notes		Total 1 page		
Reduction coefficients	km	0.6			Oil hole	2x4	M8x1	≤200	≤500	≤710	≤1120	<p><b>XUZHOU WANDA SLEWING BEARING CO.,LTD</b></p>  <p>Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>
Pitch diameter	d	774						±0.30	±0.40	±0.50	±0.65	
								±1600	±2000	±2500	±3150	
								±0.80	±0.95	±1.10	±1.35	
								≤4000	≤5000			
								±1.65	±2.0			
					T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011			