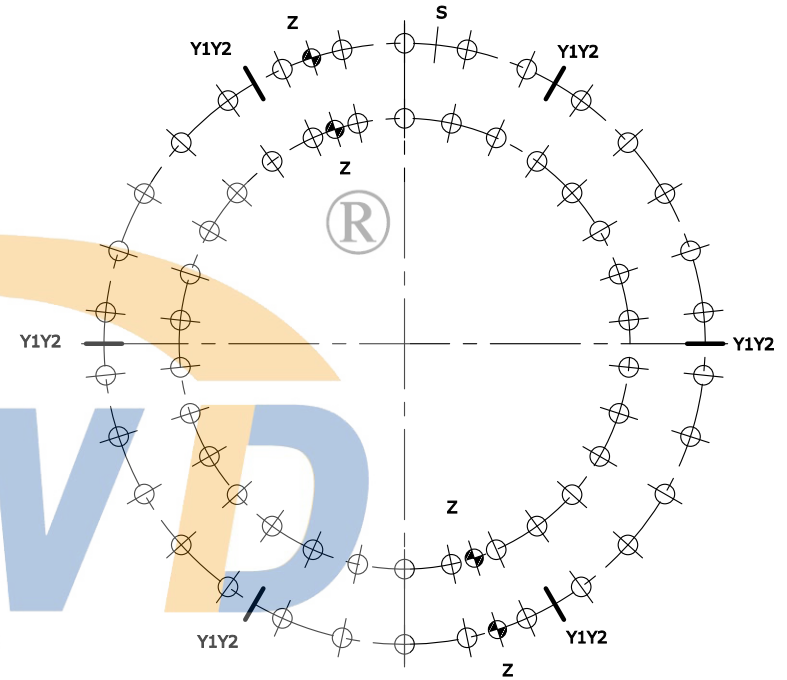


6.3
U.O.N



- Notes:
- 1.Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth ≥ 3.5mm
 - 2.Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model				Weight			
Module	m	8	Gear heat treatment requirements		Date	Approve		023.30.900				250kg			
Teeth no	z	90	HRC		Qty	Size	Axial clearance	0.10~0.30				Scale			
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	30	Φ22	Radial clearance	0.20~0.90				Total 1 page		
Modification coefficients	x	+0.5			Outer ring mounting hole	30	Φ22	Machine tolerances without notes				The 1st page			
Reduction coefficients	km	1.6			Oil hole	2×6	M10×1	≤200	≤500	≤710	≤1120				
Pitch diameter	d	720						±0.30	±0.40	±0.50	±0.65				
								≤1600	≤2000	≤2500	≤3150				
								±0.80	±0.95	±1.10	±1.35				
								≤4000	≤5000						
								±1.65	±2.0						
								Technical processing standards without notes according to ...JB/T2300-2011							
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole								XUZHOU WANDA SLEWING BEARING CO.,LTD Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			