



for

LED



GooLED

GooLED-LUME-8665 Pin Fin Heat Sink Φ 86.5mm for Lumens

Features VS Benefits

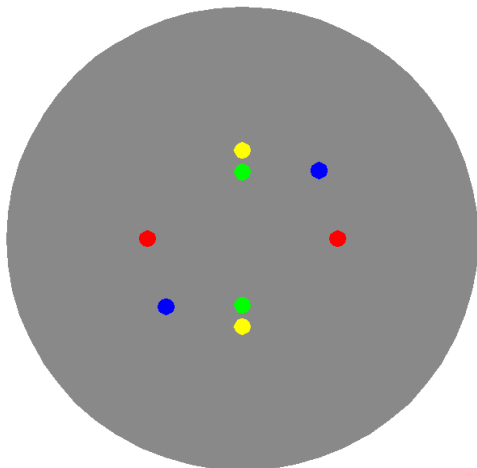
- * The GooLED-LUME-8665 Lumens Pin Fin LED Heat Sinks are specifically designed for luminaires using the Lumens LED engines.
- * Mechanical compatibility with direct mounting of the LED engines to the LED cooler and thermal performance matching the lumen packages.
- * For spotlight and downlight designs from 1,800 to 5,200 lumen.
- * Thermal resistance range R_{th} 1.56°C/W.
- * Modular design with mounting holes foreseen for direct mounting of Lumens Ergon COB series, and AC-ALL series LED engines.
- * Diameter 86.5mm - standard height 65.0mm Other heights on request.
- * Forged from highly conductive aluminum.



Zhaga LED engine and radiator assembly is a unified future international standardization

- * Below you find an overview of Lumens COB's and LED modules which standard fit on the Pin Fin LED Heat Sinks.
- * In this way mechanical after work and related costs can be avoided, and lighting designers can standardize their designs on a limited number of LED Pin Fin LED Heat Sink.

LUMENS



Lumens LED Modules directly Mounting Options

Lumens Ergon COB_HO, COB_HO+, COB_HE Series :

- ERC1812xxxxHO; ERC1812xxxxHE;
- ERC1820xxxxHO; ERC1820xxxxHE;

With the Zhaga Book 3 holders for the red indicator marks.
 (Ideal Holder:50-2101CR); (BJB holder:47.319.2131.50);
 Without the holders for the green indicator marks.
 Direct mounting with machine screws M3x6.5mm.

Lumens Ergon COB_HO, COB_HO+, COB_HE Series :

- ERC2520xxxxHO; ERC2530xxxxHE;
- ERC2530xxxxHO; ERC2540xxxxHE;
- ERC2540xxxxHO; ERC2530xxxxHO+
- ERC2520xxxxHO+

With the Zhaga Book 3 holders for the red indicator marks.
 (Ideal Holder:50-2102CR); (BJB Holder:47.319.2141.50);
 Without the holders for the yellow indicator marks.
 Direct mounting with machine screws M3x6.5mm.

Lumens Ergon COB_HO, COB_HO+, COB_HE Series :

- ERC3050xxxxHO; ERC3050xxxxHE;
- ERC3070xxxxHO; ERC3070xxxxHE;

With the Zhaga Book 3 holders for the green indicator marks.
 (Ideal Holder:50-2234C); (BJB holder:47.319.2151.50);
 Without the holders for the blue indicator marks.
 Direct mounting with machine screws M3x6.5mm.

Lumens AC-ALL Series :

- EDC/57C/20W/xxx/120V/B; EDC/57C/20W/xxx/230V/A;
- EDC/57C/30W/xxx/120V/B; EDC/57C/30W/xxx/230V/A;
- EDC/57C/40W/xxx/120V/B; EDC/57C/40W/xxx/230V/A;

With the Zhaga Book 3 holders for the red indicator marks.
 Direct mounting with machine screws M3x6.5mm.
 Please refer to the www.lumensleds.com data provided on the manual.



Mounting Options and Drawings & Dimensions

Example:GooLED-LUME-8665-B-1,2

Example:GooLED-LUME-86 **1** - **2** - **3**

1 Height (mm)

2 Anodising Color

B-Black

C-Clear

Z-Custom

3 Mounting Options - see graphics for details Combinations available

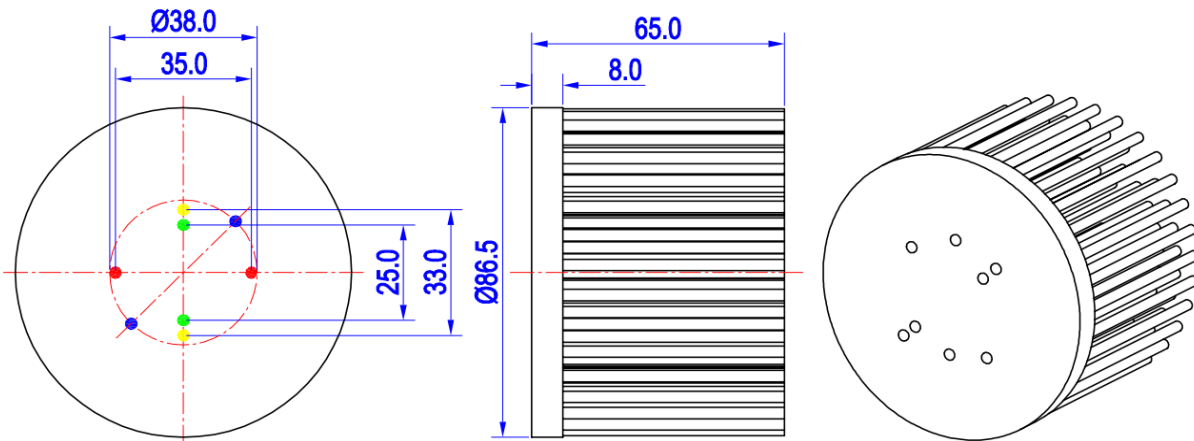
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means option 1 and 2 combined

Notes:

- Mentioned models are an extraction of full product range.
- For specific mechanical adaptations please contact MingfaTech.
- MingfaTech reserves the right to change products or specifications without prior notice.

MOUNTING OPTION	Module type	Holder NO.	THREAD	THREAD DEPTH	THREAD HOLE DISTANCE
1	Ergon COB (17.85x17.85)	/	M3	6.5mm	25.0mm/ 2-@180°
2	Ergon COB (23.85x23.85)	/	M3	6.5mm	33.0mm/ 2-@180°
3	AC-ALL Series	Lumens	M3	6.5mm	35.0mm/ 2-@180° (Zhaga book 3)
	Ergon COB (17.85x17.85)	BJB Holder 47.319.2131.50			
		Ideal Holder 50-2101CR			
	Ergon COB (23.85x23.85)	BJB Holder 47.319.2141.50			
		Ideal Holder 50-2102CR			
	Ergon COB (27.35x27.35)	BJB Holder 47.319.2151.50			
Ideal Holder 50-2234CR					
4	/	/	M3	6.5mm	38.0mm/ 2-@180°



GooLED

GooLED-LUME-8665 Pin Fin Heat Sink $\Phi 86.5\text{mm}$ for Lumens

The product data table

	Model No.	GooLED-LUME-8665
	Heatsink Size	$\Phi 86.5 \times H 65\text{mm}$
	Heatsink Material	AL1070
	Finish	Black Anodized
	Weight (g)	293.0
	Dissipated power (T _{hs-amb} , 50°C)	32.0 (W)
	Cooling surface area (mm ²)	95583
	Thermal Resistance (R _{hs-amb})	1.56 (°C/W)

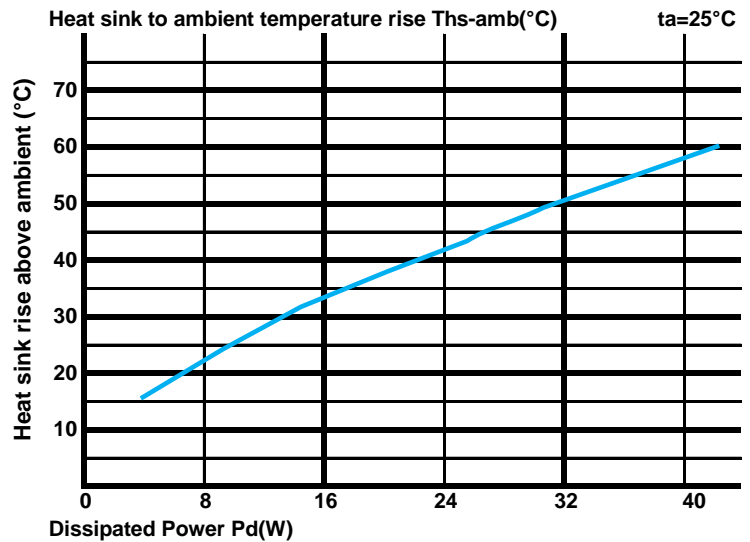
The thermal data table

* Please be aware the dissipated power Pd is not the same as the electrical power Pe of a LED module.

* To calculate the dissipated power please use the following formula: $P_d = P_e \times (1 - \eta_L)$.

Pd - Dissipated power ; Pe - Electrical power ; η_L = Light efficiency of the LED module;

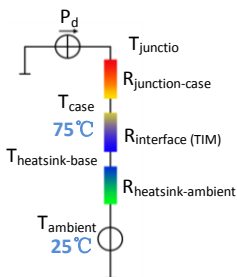
Dissipated Power Pd(W)	Pd = Pe x (1- η_L)	Heat sink to ambient thermal resistance R _{hs-amb} (°C/W)	Heat sink to ambient temperature rise T _{hs-amb} (°C)
		GooLED-LUME-8665	
8.0		2.75	22.0
16.0		2.13	34.0
24.0		1.75	42.0
32.0		1.56	50.0
40.0		1.45	58.0



*The aluminum substrate side of the package outer shell is thermally connected to the heat sink via TIM (Thermal interface material).

MingFa recommends the use of a high thermal conductive interface between the LED module and the LED cooler.

Either thermal grease, A thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended.



*Thermal resistance is a heat property and a measurement of a temperature difference by which an object or material resists a heat flow.

Geometric shapes are different, the thermal resistance is different. Formula: $\theta = (T_{hs} - T_a) / P_d$

θ - Thermal Resistance [°C/W] ; T_{hs} - Heatsink temperature ; T_a - Ambient temperature ;

*The thermal resistance between the junction section of the light-emitting diode and the aluminum substrate side of the package outer shell is R_{junction-case}, the thermal resistance of the TIM outside the package is R_{interface (TIM)} [°C/W], the thermal resistance with the heat sink is R_{heatsink-ambient} [°C/W], and the ambient temperature is T_{ambient} [°C].

*Thermal resistances outside the package R_{interface (TIM)} and R_{heatsink-ambient} can be integrated into the thermal resistance R_{case-ambient} at this point. Thus, the following formula is also used:

$$T_{\text{junction}} = (R_{\text{junction-case}} + R_{\text{case-ambient}}) \cdot P_d + T_{\text{ambient}}$$