



for

LED



*GOOLED*

**XSA-318 Pin Fin LED Heat Sink  $\Phi$ 48mm for Xicato**

**Features VS Benefits**

- \* The XSA-318 Xicato Pin Fin LED Heat Sinks are specifically designed for luminaires using the Xicato LED engines.
- \* Mechanical compatibility with direct mounting of the LED engines to the LED cooler and thermal performance matching the lumen packages.
- \* For spotlight and downlight designs from 600 to 1,800 lumen.
- \* Thermal resistance range Rth 4.35°C/W.
- \* Xicato Thermal Class E , ( 60° tilt angle, 40°C ambient ) .
- \* Modular design with mounting holes foreseen for direct mounting of Xicato XSA/ XIM/ XTM modules.
- \* Diameter 48.0mm - standard height 68.0mm,Other heights on request.
- \* Forged from highly conductive aluminum.



\*The XSA-318 Xicato Pin Fin Heat Sink is standard foreseen from a variety of mounting holes which allow direct mounting of all Xicato Spot and down light LED modules and secondary optics on the Pin Fin LED heat sink.

\*In this way mechanical afterwork and related costs can be avoided, and lighting designers can standardize their designs on a limited number of LED coolers.

\*Below you find an overview of Xicato LED modules which standard fit on the XSA-318 Pin Fin LED Heat Sinks.

\*MingFa performs thermal validation tests on each of the LED modules mounted on the LED cooler and publishes.

\*This data in the Xicato Cooler thermal validation reports.

\*For a full overview of available LED coolers for Xicato LEDs, please refer to the Xicato LED cooler overview on.



**Xicato LED Modules directly Mounting Options**

**Xicato XSM LED modules name :**

XSM8027-xxxx ;	XSM9530-xxxx ;
XSM8030-xxxx ;	XSM9540-xxxx ;
XSM8040-xxxx ;	XSMV830-xxxx ;
XSM9527-xxxx ;	

**Direct mounting with 3 screws M3 x 12mm ;**  
**Green indicator marks.**

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**Xicato XIM LED modules name :**

XIM198027-xxx ;	XIM198040-xxx ;	XIM09-V9xxxxxx ;
XIM198030-xxx ;	XIM19V830-xxx ;	
XIM198035-xxx ;	XIM0980 xxxxxx ;	

**Direct mounting with 3 screws M3 x 20mm ;**  
**Green indicator marks.**

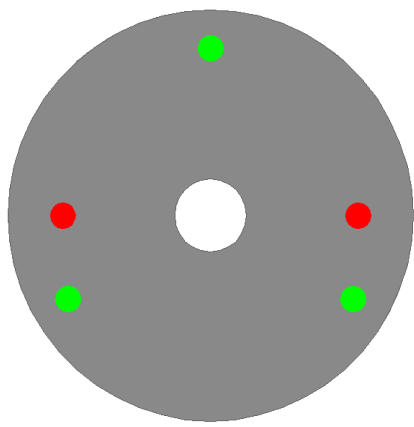
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**Xicato XTM LED modules:**

XTM19-8027-xxx ;	XTM19-8040-xxx ;	XTM0995 xxxxxx ;
XTM19-8030-xxx ;	XTM19-V830-xxx ;	
XTM19-8035-xxx ;	XTM09-V9xxxxxx ;	

**Direct mounting with 3 screws M3 x 10mm ;**  
**Green indicator marks.**

**Direct mounting by Zhaga mounting holes with 2 screws M3 x 8mm ;**  
**Red indicator marks.**





# LED

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**Mounting Options and Drawings & Dimensions**

Example: XSA-318-M3-B-1

Example: XSA-318-M3-**1**-**2**

**1** Anodising Color

B-Black

C-Clear

Z-Custom

**2** Mounting Options - see graphics for details Combinations available

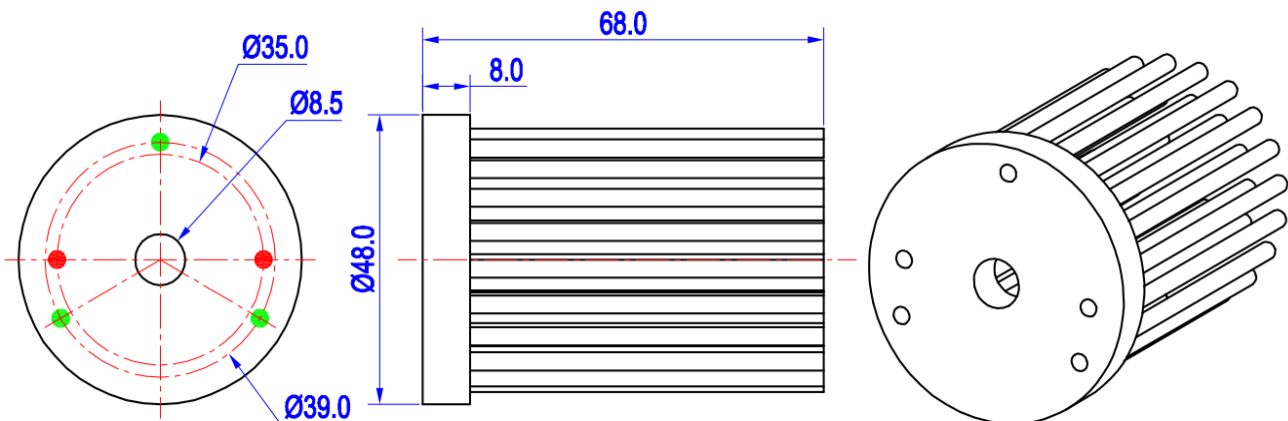
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means option 1 and 2 combined

**Notes:**

- Mentioned models are an extraction of full product range.
- For specific mechanical adaptations please contact MingfaTech.
- MingfaTech reserves the right to change products or specifications without prior notice.

MOUNTING OPTION	PART NUMBER	THREAD	THREAD DEPTH	THREAD HOLE DISTANCE
N	XSA-318-M3-#-N	M3	6.5mm	39.0mm/ 3-@120°
1	XSA-318-M3-#-1	M3	6.5mm	35.0mm/ 2-@180° (Zhaga Book 3)
2	XSA-318-M3-#-2	M3	$\Phi$ 8.5mm	Through-Hole



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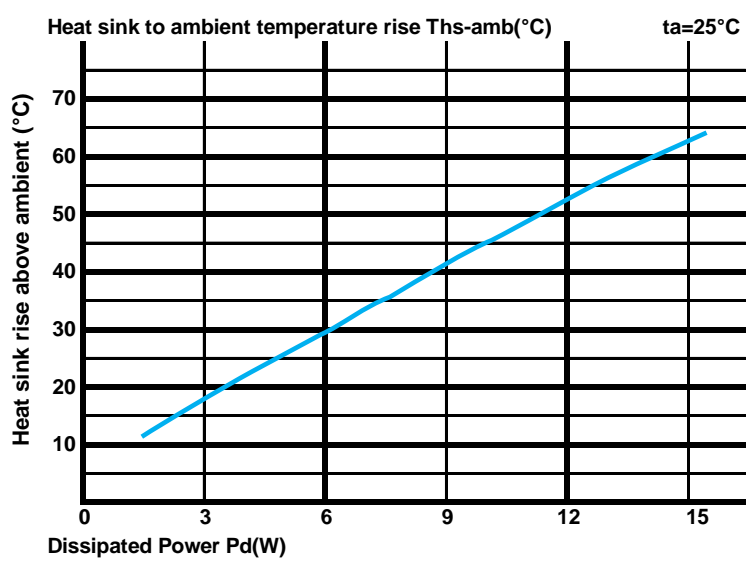
**The product data table**

	<b>Model No.</b>	XSA-318
	<b>Heatsink Size</b>	Φ48xH68mm
	<b>Heatsink Material</b>	AL1070
	<b>Finish</b>	Black Anodized
	<b>Weight (g)</b>	93.0
	<b>Dissipated power (T<sub>hs-amb</sub>,50°C)</b>	11.5 (W)
	<b>Cooling surface area (mm<sup>2</sup>)</b>	31383
	<b>Thermal Resistance (R<sub>hs-amb</sub>)</b>	4.35 (°C/W)

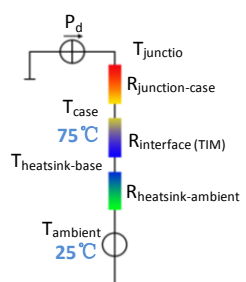
**The thermal data table**

\* Please be aware the dissipated power Pd is not the same as the electrical power Pe of a LED module.  
 \* To calculate the dissipated power please use the following formula: Pd = Pe x (1-ηL).  
 Pd - Dissipated power ; Pe - Electrical power ; ηL = Light efficiency of the LED module;

Dissipated Power Pd(W)	Pd = Pe x (1-ηL)	Heat sink to ambient thermal resistance R <sub>hs-amb</sub> (°C/W)	Heat sink to ambient temperature rise T <sub>hs-amb</sub> (°C)
		XSA-318	
3.0		6.00	18.0
6.0		4.83	29.0
9.0		4.56	41.0
12.0		4.33	52.0
15.0		4.13	62.0



\*The aluminum substrate side of the package outer shell is thermally connected to the heat sink via TIM (Thermal interface material).  
 MingFa recommends the use of a high thermal conductive interface between the LED module and the LED cooler.  
 Either thermal grease, A thermal pad or a phase change thermal pad thickness 0.1-0.15mm is recommended.



\*Thermal resistance is a heat property and a measurement of a temperature difference by which an object or material resists a heat flow.  
 Geometric shapes are different, the thermal resistance is different. Formula:  $\theta = (T_{hs} - T_a) / P_d$   
 $\theta$  - Thermal Resistance [°C/W]; T<sub>hs</sub> - Heatsink temperature ; T<sub>a</sub> - Ambient temperature ;

\*The thermal resistance between the junction section of the light-emitting diode and the aluminum substrate side of the package outer shell is R<sub>junction-case</sub>, the thermal resistance of the TIM outside the package is R<sub>interface (TIM)</sub> [°C/W], the thermal resistance with the heat sink is R<sub>heatsink-ambient</sub> [°C/W], and the ambient temperature is T<sub>ambient</sub> [°C].

\*Thermal resistances outside the package R<sub>interface (TIM)</sub> and R<sub>heatsink-ambient</sub> can be integrated into the thermal resistance R<sub>case-ambient</sub> at this point. Thus, the following formula is also used:  
 $T_{junction} = (R_{junction-case} + R_{case-ambient}) \cdot P_d + T_{ambient}$